

STACKER[®]

INDUSTRIAL GRADE 3D PRINTERS

Unboxing Assembly Instructions for Desktop Model 500



**READ THIS!! BEFORE YOU REMOVE
THE DESKTOP PRINTER FROM THE BOX!
FOLLOW THESE DIRECTIONS!**

If you have questions, please contact STACKER at info@stacker3d.com.

STEP 1: Keep the printer on its side. The bottom of the printer has exposed screws which can scratch and damage your floor and work surface. As you carefully remove the printer from the packaging, make sure the printer is placed on its side as shown.

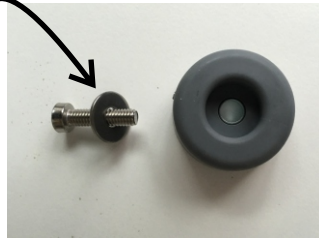


STEP 2: Install Rubber Leveling Feet. Locate the Leveling Feet hardware bag, the 2.5mm Hex Wrench, and the 7mm Nut Driver. All of these items will be found in one of the two small boxes sitting at the bottom of your printer's shipping box.

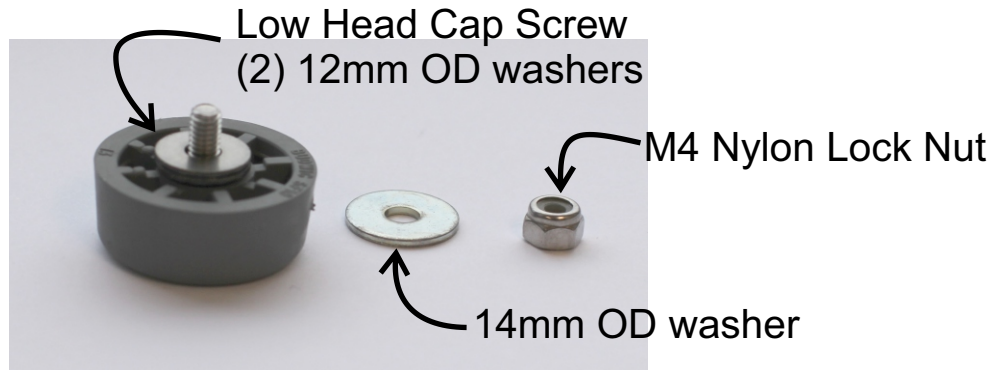


STEP 2.1) Place a Flat Washer 12mm OD onto a Low Head Cap Screw, then push this assembly through the underside of the Rubber Feet.

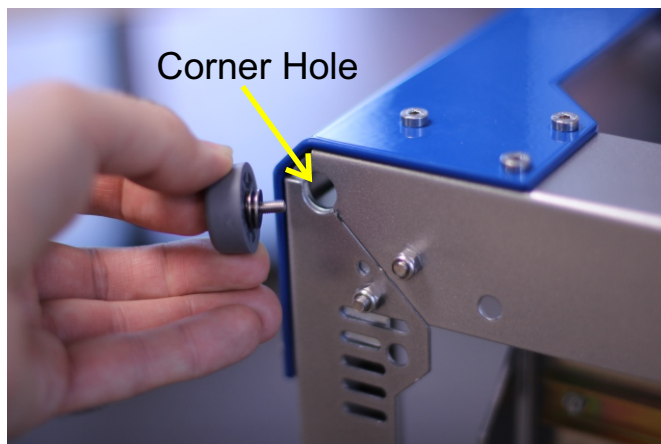
Low Head Cap Screw
and 12mm OD washer



STEP 2.2) Then, place the two 12mm OD flat washers on the Screw.



Step 2.3) Insert this assembly through one of the four corner holes of the printer. Then, from inside the printer, place a 14mm OD Flat Washer over the Low Head Cap Screw and attach an M4 Nylon Lock Nut. Repeat this installation process for all four corner holes. Use the wrench and nut driver to tighten. To assist with holding the nut, you can apply a little tape to the 7mm Nut Driver as shown.



Step 3) When all four leveling feet are installed, you may place your printer upright. You are now ready for the Quick Start Manual to complete the assembly and learn more about your printer

These instructions can also be found on our website at: <http://stacker3d.com/kickstarter-support/>