



**YOU MUST READ ALL OF THE INSTRUCTIONS
BEFORE REMOVING YOUR PRINTER
FROM THE BOX.**

**Software, manuals, and instructions
can be found at:**

<http://www.stacker3d.com/kickstarter-support>

**Failure to read and understand all of the
instructions could result in damage to you,
your work area, and your printer.**

STACKER[®]

INDUSTRIAL GRADE 3D PRINTERS

WARNINGS – Please take these seriously.

WARNING

To prevent injury, you must read and fully understand the basic operation of your 3D printer. If you have any questions, please contact info@stacker3d.com. Instructional videos and documentation can be found at:

<http://stacker3d.com/kickstarter-support/>



Burn Hazard! Do NOT touch hot surfaces!

Both the hot ends and heated bed can get HOT! Although the HYBRID hot end comes with a stainless steel shield around the heater block assembly, a small portion of the nozzle is still exposed and can severely burn you. To prevent burns, avoid touching the hot surfaces of the 3D printer.



Fire Hazard!

Never place flammable materials or liquids on or near the printer. It is your responsibility to operate your printer in a safe manner. To ensure that it is safe, you must incorporate the use of fire and smoke alarms and proper fire suppression technologies like fire extinguishers. **Never operate the printer unattended.**



Static Charge and Electric Shock Hazard!

Ground yourself before touching the printer. Static charge can damage your printer's electronic components. Discharge your static before touching your printer! Also, the printer must be kept dry. Attempting to operate the printer in a wet environment will damage your printer and could lead to injury. Always power down and disconnect the power cable from your printer before servicing or opening your controller housing.



Pinch Hazard! Keep Hands and Fingers Clear.

During operation, the X/Y gantry and bed will perform quick and sometimes unpredictable movements. To avoid injury, never place your hands, fingers or body near any moving parts of the printer including belts, pulleys, and hot ends. Be sure to tie back long hair and remove any clothing or jewelry which could become caught in the moving parts of the printer.



Age Warning.

For users under the age of 18, adult supervision is recommended. Small printed parts can become a choking hazard for small children. **Never operate the printer unattended!**